

Multi-Leaf Damper



Leakage air flow with control damper closed according to DIN EN 1751, up to class 4

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Description

Application range

Multi-leaf dampers type JK are used in air-conditioning and ventilation systems as control, throttle or shut-off dampers to control pressure and volumetric flow.

The **flow-favouring aluminium blades** are adjusted **together**, **rotating in opposite directions**, via external plastic gear wheels. The external arrangement of the gears has the benefit that in comparison to internally arranged wheels exposed to the air flow, they do not become soiled so quickly. A cover plate protects the gear wheels from outside dirt and reduces the personal accident danger during assembly or maintenance.

The multi-leaf dampers type JK are suitable for a maximum pressure of up to 1000 Pa. The multi-leaf damper type JK allows **airtight sealing to DIN EN 1751 up to class 4**. Housing leakage according to DIN EN 1751, class B, at a duct pressure of up to 1000 Pa.

The multi-leaf damper JK has been successfully tested by TÜV Süd according to the following rules:

- VDI 6022, Sheet 1: Hygienic requirements of ventilation and air-conditioning systems
- VDI 6022, Sheet 2: Hygienic requirements of ventilation and air-conditioning systems - Measurement methods and investigations during hygienic controls and hygienic inspections.
- DIN 1946, Sheet 2: Air-conditioning technology Health requirements

For maintenance, service, retrofitting, etc., inspection openings in sufficient number and size must be provided on site.

Temperature resistance

| JK-LP: | temperature-resistant to a max. of +80°C | | | | |
|---|--|-----------|-----|---------------------------|---------|
| JK-LU: | temperature | e-resista | ant | to a max. of + | -80°C |
| Gear wheels: | temperature | e-resista | ant | to a max. of + | -80°C |
| with electric actua | itor: | | | permissible re < +50°C | ambient |
| temperature < +50°C with pneumatic servo cylinder: - 5°C < permissible ambien temperature < +60°C | | | | | |

Chemical resistance

The resistance of the seals to chemical stress is as follows:

| concentrated acid: | - not resistant |
|--------------------|----------------------|
| dilute acid | - limited resistance |
| bases | - resistant |
| mineral oils | - not resistant |
| vegetable oils | - resistant |

Adjustment

The multi-leaf dampers type JK can be adjusted either manually, electrically or pneumatically.

Installation information

The multi-leaf dampers must not be tilted during installation. This could lead to problems with the adjusting mechanism or cause leakage.

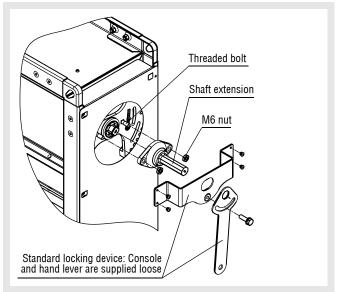
From size 1588 x 1588, the multi-leaf dampers type JK may only be assembled with horizontal leaf axis.

It is recommended mounting the multi-leaf dampers while closed. To screw the multi-leaf damper to the duct, the cover plate on the drive side can be simply dismounted by loosening the Parker screw. After the multi-leaf damper has been screwed back on, the cover plate must be reattached. To do this, the plate is attached to the housing by means of the lugs, screwed down and the lugs on the screw side are folded down.

Please note!

The order number is always written on the topside on the multileaf damper.

Mounting instructions



- 1. Push shaft extension on to threaded bolt and fasten it with M6 nuts.
- 2. Fasten the console to the frame.
- 3. Place the hand lever on the shaft extension and fasten it.

The hand lever or actuator must be fitted on the same side as the gear wheel. If there is an odd number of blades, the actuating lever / actuator must be mounted on the central blade. If there is an even number of blades it must be mounted on one of the two central blades.

To fit the hand lever / actuator, the shaft extension must be inserted. If an actuator is mounted (on site), the console for manual adjustment must not be fastened.



Construction

- locking device
 - Galvanised sheet steel
 - loose
- Seals
 - Special rubber
- Hollow-body blades
 - Aluminium profile, flow-favouring and torsion-resistant
 - Block adjustment in opposite directions
- Bearing
 - Plastic bearing (JK-LP)
 - Sintered bearing (JK-LU)
- Frame
 - Profiled sheet steel galvanised 1.5 mm, dimensionally stable
 - Depth of the frame = 180 mm
 - with profiled connection frame
 - with frame bores (at an extra charge): on one side (-RB1)
 - with frame bores (at an extra charge): on two sides (-RB2)
- Gear wheels
 - Plastic, externally fitted

Model

| JK-LP | - | with plastic bearing |
|-------|---|-----------------------------|
| JK-LU | - | with sintered bearing |
| JKR | - | Operating side on the right |
| JKL | - | Operating side on the left |

Accessories

- Add-on parts
 - Installation frame 35/35/4 with riveted wall anchors (-ER2)
 - Flat-steel counter frame 33/5 (-FG1)
 - Angular steel counter frame 30/30/3 (-WG1)
 - Locking device (-M001) mounted to the multi-leaf damper.
- Shaft design (at an extra charge) (-W02/-W03)
- including bearing block
- Electric actuator, 2/3-point
 - 5 Nm, 24 V AC/DC (E001) / 230 V AC (E002)
 - 10 Nm, 24 V AC/DC (E003) / 230 V AC (E004)
 - 20 Nm, 24 V AC/DC (E005) / 230 V AC (E006)
 - 40 Nm, 24 V AC/DC (E007) / 230 V AC (E008)
- Electric actuator with spring return 2/3-point
 - 4 Nm, 24 V AC/DC (E021) / 230 V AC (E020), currentless OPEN
 - 4 Nm, 24 V AC/DC (E021) / 230 V AC (E020), currentless CLOSED
 - 10 Nm, 24 V AC/DC (E027) / 230 V AC (E029), currentless OPEN
 - 10 Nm, 24 V AC/DC (E027) / 230 V AC (E029), currentless CLOSED
 - 20 Nm, 24 V AC/DC (E025) / 230 V AC (E024), currentless OPEN
 - 20 Nm, 24 V AC/DC (E025) / 230 V AC (E024), currentless CLOSED

- Electric actuator 0-10 V (continuous)
 - 5 Nm, 24 V AC/DC (E012) / 230 V AC (E016)
 - 10 Nm, 24 V AC/DC (E013) / 230 V AC (E017)
 - 20 Nm, 24 V AC/DC (E014) / 230 V AC (E018)
 - 40 Nm, 24 V AC/DC (E015)
- Electric actuator with spring return, 0-10 V (continuous)
 - 4 Nm, 24 V AC/DC (E023)
 - 10 Nm, 24 V AC/DC (E028)
 - 20 Nm, 24 V AC/DC (E026)
- Electric actuator with integrated limit switch
- limit switch
 - "CLOSED" (-ESZ)
 - "OPEN" (-ESA)
 - 2 limit switches, "CLOSED" and "OPEN" (-ES2)
- Pneumatic servo cylinder
 - Piston force 295 N (supply) / 247 N (return), 6 bar, doubleacting (P001)
 - Piston force 753 N (supply) / 633 N (return), 6 bar, doubleacting (P002)
 - including bearing block

Note:

The gear wheels consists of the plastic PA6. The plastic PA 6 has the property of changing its dimensions as a function of the relative humidity. The gear wheels have been pre-conditioned for a standard climate of 23°C and a relative humidity of 50%. If the gear wheels are exposed permanently to a relative humidity of more than 60% over a longer period, the damper may run sluggishly. At a permanent relative humidity of under 40%, the gear wheels shrink, and the gear play may become too large. If the multi-leaf dampers are to be used in rooms in which the relative humidity is permanently <40% / >60%, we recommend using stainless steel gear wheels made of V2A (1.4301) instead of the plastic ones. Extra charge upon request.

Attention!

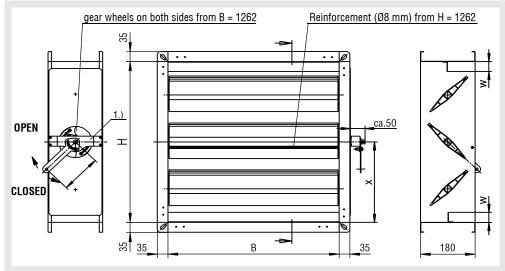
When using linkage adjustment (only available upon request) instead of adjustment by means of external gear wheels, the force required for adjustment is twice as high as with gear wheel adjustment.



Models and dimensions

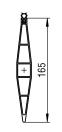
Dimensions

JK-LP (with plastic bearing) **JK-LU** (with sintered bearing)



1.) Locking device (console and adjusting lever) supplied loose as standard.

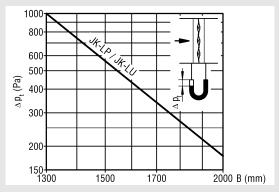
Blade profile



Frame profile



Selection diagram



When selecting the multi-leaf dampers, the permitted width must be selected according to the total pressure loss (see selection table above).

Max. differential pressure 1000 Pa.

| В | Н | Number of | W | X |
|------|------|-----------|----|-----|
| | | blades | | |
| 201 | 201 | 1 | 18 | 100 |
| 225 | 225 | 1 | 30 | 113 |
| 252 | 252 | 1 | 45 | 126 |
| 318 | - | - | - | - |
| 357 | 357 | 2 | 15 | 262 |
| 400 | 400 | 2 | 35 | 284 |
| 449 | 449 | 2 | 60 | 308 |
| 503 | 503 | 2 | 94 | 335 |
| 565 | 565 | 3 | 35 | 283 |
| 634 | 634 | 3 | 70 | 317 |
| 711 | 711 | 4 | 25 | 439 |
| 797 | 797 | 4 | 65 | 315 |
| 894 | 894 | 5 | 30 | 447 |
| 1003 | 1003 | 5 | 85 | 502 |
| 1125 | 1125 | 6 | 65 | 479 |
| 1262 | 1262 | 7 | 45 | 631 |
| 1416 | 1416 | 8 | 40 | 624 |
| | | | | |

All combined lengths and widths available!

9

10

11

45

55

80

794

807

999

1588

1781

1998

| Available | sizes |
|-----------|-------|

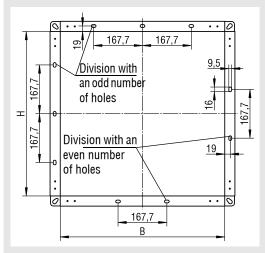
1588

1781

1998



Frame bore (-RB1/ -RB2)



The number of holes does not include the 4 corner holes.

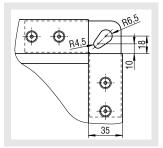
Number of holes

| В | Н | Number of |
|------|------|-----------|
| | | holes |
| 201 | 201 | 0 |
| 225 | 225 | 0 |
| 252 | 252 | 0 |
| 318 | - | 0 |
| 357 | 357 | 1 |
| 400 | 400 | 1 |
| 449 | 449 | 1 |
| 503 | 503 | 1 |
| 565 | 565 | 2 |
| 634 | 634 | 2 |
| 711 | 711 | 3 |
| 797 | 797 | 3 |
| 894 | 894 | 4 |
| 1003 | 1003 | 4 |
| 1125 | 1125 | 5 |
| 1262 | 1262 | 6 |
| 1416 | 1416 | 7 |
| 1588 | 1588 | 8 |
| 1781 | 1781 | 9 |
| 1998 | 1998 | 10 |

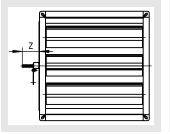
All combined lengths and heights available.

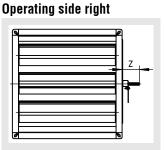
Corner angle

As standard, multi-leaf dampers are supplied with corner angles. The special form of the corner holes allows them to be connected to the connection systems available on the market (e.g. Metu system M 2/M 3)



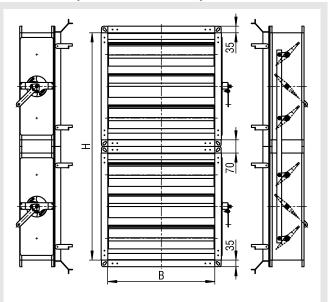
Shaft design (-W02/-W03) Operating side left





Projection length z = max. 150 mm (at an extra charge).

Multi-leaf damper divided horizontally



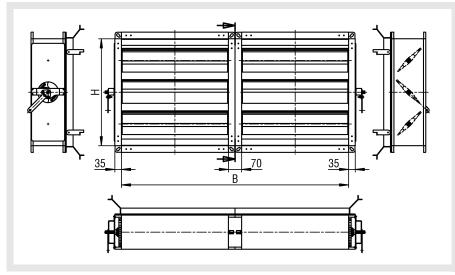
The above illustration shows the division of multi-leaf dampers greater than 1998 mm in height.

The blades in the two sections are joined by a coupling rod. The primed mounting frame 35/35/4 is only available in primed design.

Version: 03.05.2019



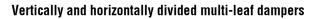
Multi-leaf damper divided vertically

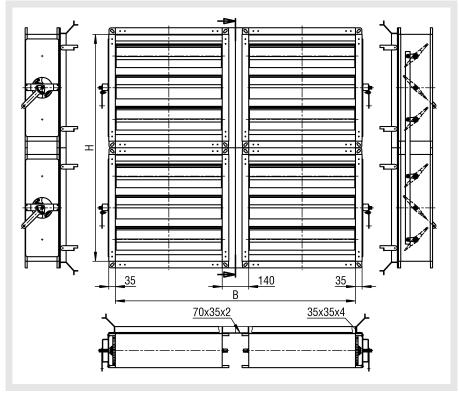


The figure opposite shows the division of multi-leaf dampers greater than 1998 mm in width.

It is not possible to join the two sections. Operating side 1×0 on the left and 1×0 on the right.

All frames are supplied in primed design.





The figure opposite shows the division of multi-leaf dampers greater than 1998 mm in height and width.

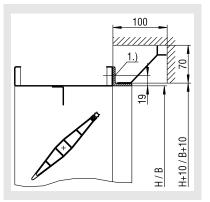
The blades in the two sections on top of each other are joined by a coupling rod. It is not possible to join the horizontally adjacent sections.

All frames are supplied in primed design.

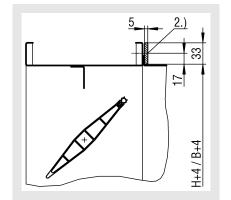


Dimensions of accessories Assembly detail

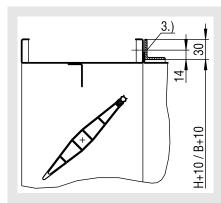
Installation frame (-ER2)



Flat-steel counter frame (-FG1)



Angular steel counter frame (-WG1)



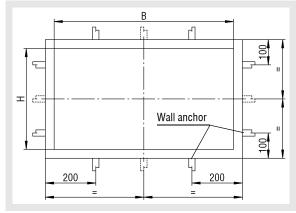
Multi-leaf dampers can be additionally fitted with:

- 1.) Installation frame 35/35/4 with riveted wall anchors (-ER2)
- 2.) Flat-steel counter frame 33/5 (-FG1)
- 3.) Angular steel counter frame 30/30/3 (-WG1)

undrilled or drilled.

All frames are supplied in primed design.

Installation frame (-ER2)

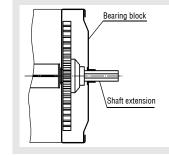


Wall anchor arrangement

Height (mm):

| Н | \leq 1003 \rightarrow | 2 wall a | nchors per side |
|------|---------------------------|-----------------|-------------------------|
| Н | $>$ 1003 \rightarrow | 3 wall a | nchors per side |
| Widt | th (mm): | | |
| В | ≤ 797 | \rightarrow | no wall anchors |
| 797 | $< B \leq 100$ | $3 \rightarrow$ | 2 wall anchors per side |
| В | > 1003 | \rightarrow | 3 wall anchors per side |

Bearing block

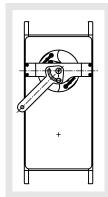


A bearing block is mounted ex-works for shaft design (W02/W03).

When a servo cylinder is mounted in factory, the bearing block is mounted as well as standard. The bearing block must be installed as well when a pneumatic servo cylinder is mounted on site, other-

wise the adjusting mechanism could be damaged by the thrust.

locking device



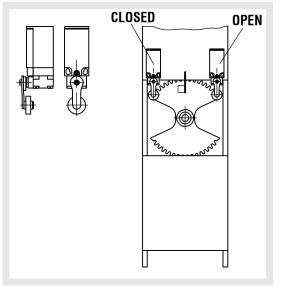
The manual adjusting device is supplied loose as standard (-E000).

In the model with the locking device (-M001), the manual adjusting device (hand lever and console) is delivered mounted ex works. The blades can be adjusted continuously by means of the manual adjusting device.

Version: 03.05.2019



limit switch



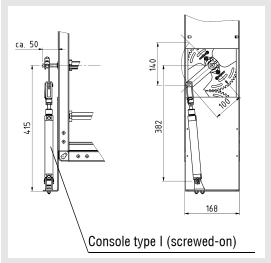
Electric limit switches can be installed to indicate position or to perform switching functions

Installation options:

- Damper position "CLOSED" 1 limit switch (-ESZ)
- Damper position "OPEN" 1 limit switch (-ESA)
- with 2 limit switches, "CLOSED" and "OPEN" (-ES2)

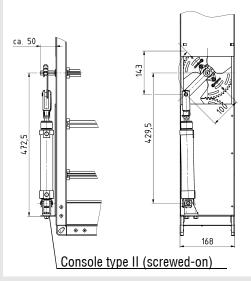
If an electric actuator or pneumatic servo cylinder is used, the limit switches can also be installed as shown in the figure.

with pneumatic servo cylinder H = 201-565 or H = 200-600



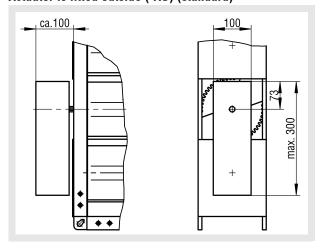
only available with shaft design (W02/W03)!

H = 634-1998 or H = 800-2000



only available with shaft design (W02/W03)!

Actuator is fitted outside (-AU) (standard)



Integrated limit switches

The electric actuators are available with integrated / mounted limit switches.

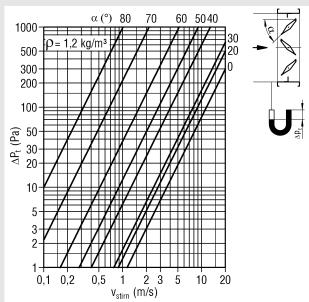


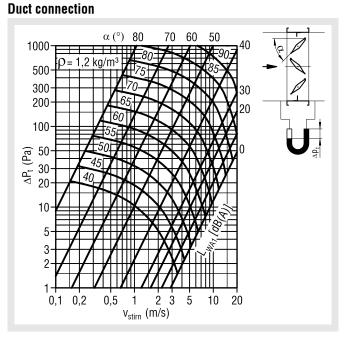
Technical data

Pressure loss and noise level

Pressure loss

Open connection





(as a function of the blade position α)

Correction factor (for flow generated noise)

| | | (| 0 | | , | | | | | | | | | | |
|--------------------|-------------------|------|------|------|------|------|------|-----|------|-----|-----|-----|-----|-----|---|
| A _{stirn} | (m ²) | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | 0,16 | 0,2 | 0,25 | 0,3 | 0,4 | 0,5 | 0,6 | 0,8 | 1 |
| KF | [-] | -14 | -12 | -11 | -10 | -9 | -8 | -7 | -6 | -5 | -4 | -3 | -2 | -1 | 0 |

 $L_{WA} = L_{WA1} + KF$

Damper leaf leakage, classification to DIN EN 1751

| H dimension | | | Test pressure in | | | | |
|---|---------|---------|------------------|---------|---------|--|--|
| in mm | 100 | 250 | 500 | 750 | 1000 | | |
| 200 - 599 | Class 3 | Class 3 | Class 3 | Class 3 | Class 3 | | |
| 600 - 999 | Class 4 | Class 4 | Class 4 | Class 4 | Class 3 | | |
| 1000 - 1499 | Class 4 | Class 4 | Class 4 | Class 4 | Class 3 | | |
| 1500 - 2000 Class 4 Class 4 Class 4 Class 4 Class 4 Class 4 | | | | | | | |
| l 600 - 1499, class 4 at 1000 Pa available at an extra charge | | | | | | | |



Selection

Selection actuator / servo cylinder

JK-LP / JK-LU (with electric actuator)

| | 0-10 V | | 2/3-point | | "OPE | return N" and ISED" | Spring return 0-10 V |
|-------|------------------|------|------------------|------|---------|---------------------------|-------------------------|
| | 24 V AC 230 V AC | | 24 V AC 230 V AC | | 24 V AC | 230 V AC | 24 V AC |
| 4 Nm | - | - | - | - | E021 | E020 | E023 |
| 5 Nm | E012 | E016 | E001 | E002 | - | - | - |
| 10 Nm | E013 | E017 | E003 | E004 | E027 | E029 | E028 |
| 20 Nm | E014 | E018 | E005 | E006 | E025 | E024 | E026 |
| 40 Nm | E015 | - | E007 | E008 | - | - | - |

JK-LP/JK-LU with pneumatic servo cylinder

| pneumatic servo cylinder | Damper size WxH (mm) |
|-----------------------------|-------------------------|
| | 201x 201 |
| P001 | to |
| | 634x 400 |
| | 711x 201 |
| P002 | to |
| | 1998 x 1998 |

The actuators E001 - E008 and E012 - E015 can be fitted with a limit switch "OPEN" or "CLOSED" or with two limit switches "CLOSED" and "OPEN".

Additional spring return actuators have to be mounted if the assembly of spring return actuators requires a torque of more than 20 Nm.

When a pneumatic servo cylinder is mounted in factory, a bearing block is mounted on the multi-leaf damper as well by default.

| ••• | COLION | | | | | | | | | | | | | | | | | | | | |
|-----|--------|-----|-----|-----|------|-----|-----|-----|-----|-----|------|-----|------|-----|------|------|------|------|------------|------|------|
| | | | | | | | | | | | | B | | | | | | | | | |
| | | 201 | 225 | 252 | 318 | 357 | 400 | 449 | 503 | 565 | 634 | 711 | 797 | 894 | 1003 | 1125 | 1262 | 1416 | 1588 | 1781 | 1998 |
| | 201 | | | | | | | | | | | | | | | | | | | | |
| | 225 | | | | | | | | | | | | | | | | | | | | |
| | 252 | | | - · | 4 Nm | | | | | | | | | | | | | | | | |
| | 357 | | | | | | | | | | | | | | | | | | | | |
| | 400 | | | | | | | | | | | | | | | | | | | | |
| | 449 | | | | | | | | | | | | | | | | | | | | |
| | 503 | | | | | | | | | | | | | | | | | | | | |
| | 565 | | | | | | | | 5 | Nm | | | | | | | | | | | |
| | 634 | | | | | | | | | | | | | | | | | | | | |
| Н | 711 | | | | | | | | | | 10 N | Im | | | | | | | | | |
| | 797 | | | | | | | | | | | | | | | | | | | | |
| | 894 | | | | | | | | | | | | | | | | | 20 N | im — | | |
| | 1003 | | | | | | | | | | | | 15 N | m | | | | | | | |
| | 1125 | | | | | | | | | | | | | | | | | | | | |
| | 1262 | | | | | | | | | | | | | | | | | | | | |
| | 1416 | | | | | | | | | | | | | | | | 30 | Nm | | | |
| | 1588 | | | | | | | | | | 20 | Nm | | | | | | | | | |
| | 1781 | | | | | | | | | | | | | | | | | | <u>4</u> 0 | Nm _ | |
| | 1998 | | | | | | | | | | | | | | | | | | - 70 | | |

The electric actuator or pneumatic cylinder can also be installed at a later stage.

When a thrust actuator or servo cylinder is mounted on site, it is recommended also ordering the bearing block, in order to ensure better absorption of the thrust.

The actuators with spring return E024 - E029 can be fitted with two limit switches "CLOSED" and "OPEN".



Model Electric actuators

| | 2/3-point | | | | | | | | | |
|------------------------------------|---------------|----------|--------|------|------------|------|------|------|--|--|
| | E001 | E003 | E005 | E007 | E002 | E004 | E006 | E008 | | |
| Torque min. (Nm) | 5 | 10 | 20 | 40 | 5 | 10 | 20 | 40 | | |
| Operating voltage | 24 | 4 V AC / | 24 V C | C | | 230 | V AC | | | |
| Frequency | | 50 / 6 | 60 Hz | | 50 / 60 Hz | | | | | |
| Dimensioning in VA | 2 | 3,5 | 4 | 6 | 4 | 5,5 | 6 | 9 | | |
| Protection class | | | | | = | | | | | |
| Protection type | | IP | 54 | | IP54 | | | | | |
| Optional auxiliary switch | - | | 2 | | - | 2 | | | | |
| Ambient temperature | -30° C +50° C | | | | | | | | | |
| Max. sound power level in dB(A) | 35 | 35 | 45 | 45 | 35 | 35 | 45 | 45 | | |

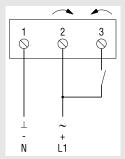
| | 0-10V | | | | | | | | | |
|------------------------------------|---------------|----------|----------|------------|------|----------|------|--|--|--|
| | E012 | E013 | E014 | E015 | E016 | E017 | E018 | | | |
| Torque min. (Nm) | 5 | 10 | 20 | 40 | 5 | 10 | 20 | | | |
| Operating voltage | 2 | 4 V AC / | / 24 V D | С | 2 | 230 V AC | | | | |
| Frequency | | 50 / 6 | 60 Hz | 50 / 60 Hz | | | | | | |
| Dimensioning in VA | 2 | 4 | 4 | 6,5 | 4 | 6,5 | 6 | | | |
| Protection class | | | | II | | | | | | |
| Protection type | | IP | 54 | IP54 | | | | | | |
| Optional auxiliary switch | | | 2 | 2 | | | | | | |
| Ambient temperature | -30° C +50° C | | | | | | | | | |
| Max. sound power level in dB(A) | 35 | 35 | 45 | 45 | 35 | 35 | 45 | | | |

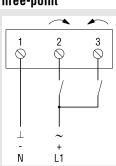
| | | "0P | Spring EN" and | Spring return 0-10V | | | | | |
|------------------------------------|------|----------|-------------------|------------------------|------|------|------------|------|------|
| | E021 | E027 | E025 | E020 | E029 | E024 | E023 | E028 | E026 |
| Torque min. (Nm) | 4 | 10 | 20 | 4 | 10 | 20 | 4 | 10 | 20 |
| Operating voltage | 24 | I V AC/E | 00 | 230 V AC | | | 24 V AC/DC | | |
| Frequency | 5 | 0 / 60 H | z | 50 / 60 Hz | | | 50 / 60 Hz | | |
| Dimensioning in VA | 7 | 8,5 | 7,5 | 7 | 9,5 | 18 | 5 | 5,5 | 7 |
| Protection class | | | | | | | | | |
| Protection type | | IP54 | | IP54 | | | IP54 | | |
| Optional auxiliary switch | | 2 | | 2 | | | - | | 2 |
| Ambient temperature | | | | | | | | | |
| Max. sound power level in dB(A) | 50* | 45* | 45* | 50* | 45* | 45* | 30* | 40* | 40* |

*Spring return actuator 62 dB (A)

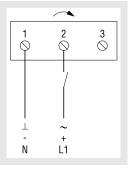


Electric terminals 24 V AC/DC, 230 V AC Two-point Three-point



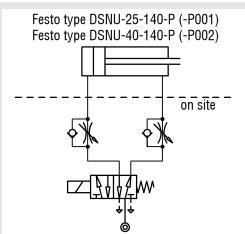


Electric terminals 24 V AC/DC, 230 V AC Two-point



E27 and E29 actuators have OPEN -CLOSED control. Three-point actuators on request

Connection diagram Pneumatic servo cylinder



Legend

| • | | | |
|--------------------|----------------------|---|---|
| Δp_t | (Pa) | = | Pressure loss |
| v _{stirn} | (m/s) | = | Intake velocity, blower stream velocity, out- |
| | | | flow velocity, relative to B x H |
| α | (°) | = | Blade position |
| L_{WA} | [dB(A)] | = | A-weighted sound power level |
| | | | $[L_{WA} = L_{WA1} + KF]$ |
| L _{WA1} | [dB(A)] | = | A-weighted sound power level |
| | | | relative to 1 m ² |
| ρ | (kg/m ³) | = | Density |
| | · · / | | Correction factor |
| A _{stirn} | (m ²) | = | Face area |
| Н | (mm) | = | Height |
| В | (mm) | = | Width |
| V _{leck} | (m ³ /h) | = | Leak air volume |
| Vleck | [l/s] | = | Leak air volume |
| F | | | Leaf area |
| | . , | | |



Order details

| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 |
|---------|-------|-------|--------|----------|--------------|----------------|----------|
| Туре | model | Width | Height | Material | Shaft design | Operating side | Actuator |
| Example | | | | | | | |
| JK | -LP | -0400 | -0201 | -SV | -W01 | -R | -E000 |

| 09 | 10 | 11 | 12 | 13 |
|-------------------|-----------------|----------------|-------------|-------------------------|
| Actuator position | Damper position | Mounting frame | Frame bores | External limit switches |
| | | | | |
| -AU | -NA | -ER2 | -RB1 | -ESA |

Example

JK-LP-0400-0201-SV-W01-R-E000-AU-NA-ER2-RB1-ESA

Multi-leaf damper, rectangular design, airtight | with sintered bearing | width 400 mm | height 201 mm | galvanised sheet steel | with shaft design 50 mm | operating side on the right | without actuator, with loose locking device | fitted outside | no spring return actuator | with installation frame, with wall anchors | with frame bores on one side | with external limit switch, position "OPEN"

ORDER DETAILS

01 - Type **08 - Actuator** JK = Multi-leaf damper, rectangular design, airtight E000 = without actuator, with loose locking device (standard) M001 = without actuator, with mounted locking device 02 - Model Actuator, 2/3-point LP = with plastic bearing E001 = 5 Nm. 24 V AC/DCLU = with sintered bearing E002 = 5 Nm, 230 V AC 03 - Width E003 = 10 Nm, 24 V AC/DC 0201 - 0225 - 0252 - 0318 - 0357 - 0400 - 0449 - 0503 - 0565 -E004 = 10 Nm, 230 V AC 0634 - 0711 - 0797 - 0894 - 1003 - 1125 - 1262 - 1416 - 1588 -E005 = 20 Nm, 24 V AC/DC 1781 - 1998 in mm, always four digits E006 = 20 Nm, 230 V AC E007 = 40 Nm, 24 V AC/DC04 - Height E008 = 40 Nm. 230 V AC 0201 - 0225 - 0252 - 0357 - 0400 - 0449 - 0503 - 0565 - 0634 -0711 - 0797 - 0894 - 1003 - 1125 - 1262 - 1416 - 1588 - 1781 -Actuator with spring return, 2/3-point 1998 in mm, always four digits E021 = 4 Nm, 24 V AC/DCE020 = 4 Nm, 230 V AC 05 - Material E027 = 10 Nm, 24 V AC/DC SV = Galvanised sheet steel (standard) E029 = 10 Nm, 230 V AC E025 = 20 Nm, 24 V AC/DC 06 - Shaft design E024 = 20 Nm, 230 V AC W01 = Length 50 mm (standard)W02 = Length 100 mmActuator, 0-10 V (continuous) W03 = Length 150 mmE012 = 5 Nm. 24 V AC/DCE016 = 5 Nm, 230 V AC 07 - Operating side E013 = 10 Nm, 24 V AC/DC= right (standard) R E017 = 10 Nm. 230 V AC L = left E014 = 20 Nm, 24 V AC/DCE018 = 20 Nm, 230 V AC E015 = 40 Nm. 24 V AC/DC



Actuator with spring return, 0-10 V (continuous)

- E023 = 4 Nm, 24 V AC/DC
- E028 = 10 Nm, 24 V AC/DC
- E026 = 20 Nm, 24 V AC/DC

Pneumatic servo cylinder

P001 = with pneumatic servo cylinder, 295 N

P002 = with pneumatic servo cylinder, 753 N

Further actuators and servo cylinders upon request!!!

09 - Actuator position

AU = fitted outside (standard)

Locking device/servo cylinder only outside possible!!!

10 - Damper position

- NA = no spring return actuator (standard)
- NO = currentless OPEN normally open
- NC = currentless CLOSED normally closed

(only for drives with spring return)

11 - Installation frame

- ER0 = without installation frame
- ER2 = with mounting frame and wall anchors
- FG1 = with flat-steel counter frame
- WG1 = with angular steel counter frame

12 - Frame bores

- RB0 = without frame bores (standard)
- RB1 = with bores on one side
- RB2 = with bores on both sides

Number of holes according to table!!!

13 - External limit switches

- ES0 = without limit switch (standard)
- ESA = one limit switch, positon "OPEN"
- ESZ = one limit switch, positon "CLOSED"
- ES2 = two limit switches

Please note!

Accessories and actuators must be ordered separately!!!



Specification texts

Multi-leaf damper, consisting of dimensionally stable profiled frame made of 1.5 mm galvanised sheet steel, frame depth 180 mm with profiled connection frame (4-screw duct connection), with joint flow-favouring hollow-body blades adjustable in opposite directions made of torsion-resistant aluminium profile. Sealing airtight to DIN EN 1751 up to class 4. Housing leakage according to DIN EN 1751, class B, at a duct pressure of up to 1000 Pa.

The blades are adjusted by means of external plastic gear wheels arranged on one side.

- with plastic bearing, temperature-resistant up to +80°C. Manually adjustable. Locking device (hand lever and console) supplied loose. Product: SCHAKO type JK-LP
- With sintered bearing, temperature resistant up to +80°C. Manually adjustable. Locking device (hand lever and console) supplied loose. TÜV inspected according to VDI 6022 Sheets 1+2, as well as DIN 1946 Sheet 2. Product: SCHAKO type JK-LU

- with frame bore

- on one side (RB1)
- on two sides (-RB2)

Accessories:

- Add-on parts
 - Installation frame (-ER2), 35/35/4 with riveted wall anchors
 - Flat-steel counter frame (-FG1), 33/5
 - Angular steel counter frame (-WG1), 30/30/3
 - Locking device (-M001), console and hand lever mounted ex works to the multi-leaf damper.
 - Shaft design (W01= 50 mm, W02= 100 mm, W03= 150 mm)
- with electric actuator
 - 5 Nm, 24 V AC/DC (-E001) / 230 V AC (-E002)
 - 10 Nm, 24 V AC/DC (-E003) / 230 V AC (-E004)
 - 20 Nm, 24 V AC/DC (-E005) / 230 V AC (-E006)
 - 40 Nm, 24 V AC/DC (-E007) / 230 V AC (-E008)
 - 5 Nm, 0 10 V DC 24 V AC/DC (-E012) / 230 V AC (-E016)
 - 10 Nm, 0 10 V DC 24 V AC/DC (-E013) / 230 V AC (-E017)
 - 20 Nm, 0 10 V DC 24 V AC/DC (-E014) / 230 V AC (-E018)
 - 40 Nm, 0 10 V DC 24 V AC/DC (-E015)
 - Spring return actuator 4 Nm, 24 V AC/DC (-E021, -E023)
 - Spring return actuator 10 Nm, 24 V AC/DC (-E027, -E028)
 - Spring return actuator 20 Nm, 24 V AC/DC (-E025, -E026)
 - Spring return actuator 4 Nm, 230 V AC (-E020)
 - Spring return actuator 10 Nm, 230 V AC (-E029)
 - Spring return actuator 20 Nm, 230 V AC (-E024)
- limit switch
 - "CLOSED" (-ESZ)
 - "OPEN" (-ESA)
 - with 2 limit switches, "CLOSED" and "OPEN" (-ES2)
- with pneumatic servo cylinder
 - Piston force 295 N (supply) / 247 N (return), 6 bar, double-acting (-P001)
 - Piston force 753 N (supply) / 633 N (return), 6 bar, double-acting (-P002)
 - including bearing block